

## SALES SPECIFICATION

## Code: GLY Description: Glycerine

Test Description	Specification Limits		Unit of Measure	Test Method	
	Min.	Max.	of measure	Method	
Appearance	Clear				
Odour	Odourless				
%glycerol by mass	99.5				
Colour		10	APHA		
Fatty acid and ester					
%Chloride		0.001			
%Chlorinated compounds		0.003			
%Sulphates		0.002			
Moisture		0.5			
Arsenic as PPM		1.5			
Heavy metals as Pb PPM		5			
%Residue on ignition		0.01			
Specific gravity @ 20	1.2642				
degrees C					
Organic Volatile impurities					
• C6H6		100			
<ul> <li>CHCL3</li> </ul>		50			
<ul> <li>1-4 dioxane</li> </ul>		100	PPM		
CH2CL2		500			
• TCE		100			
Identification(IR spectra)					
Chromatographic purity %		0.1			

Comments: Physical properties are not monitored constantly.Issue of Revision Date: 21-03-2006Spec Version Number: 1